HEBEI TAOGUAN TECHNOLOGY CO.,LTD
河北涛冠科技有限公司

PROFESSIONAL MANUFACTURE OF HIGH FREQUENCY WELDED PIPE EQUIPMENT

高频直缝焊管设备专业制造商

taoguan taoguan taoguan

河北涛冠科技有限公司

地址：辛集市正业冶金机械设备制造有限公司
手机：+86 13313031630
邮箱：tg@pipetubemill.com
网址：www.pipetubemill.com

Hebei Taoguan Technology Co., Ltd.

Address: Shijiazhuang City, Hebei Province
Moblie：+86 18633925565(Whats App)
E-mail：tg@pipetubemill.com
Web ：www.pipetubemill.com

taoguan

ONE-STOP WELDED PIPE EQUIPMENT SUPER MANUFACTURER

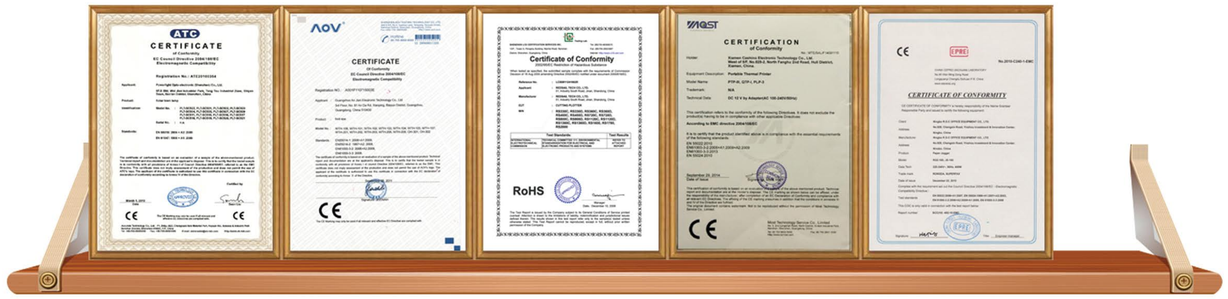
一站式焊管设备生产厂家

公司认证

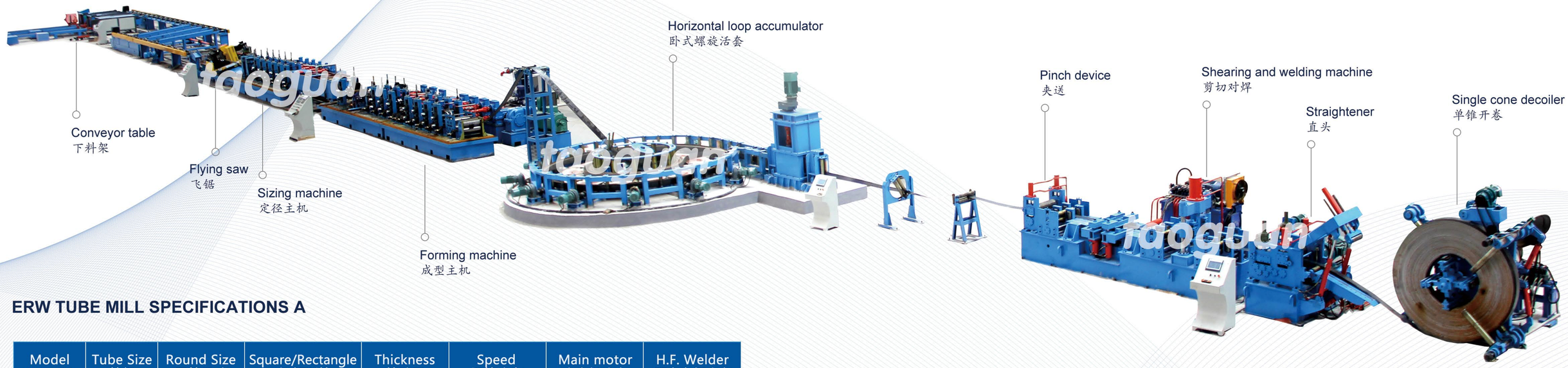
公司研制的制管设备已达到国内先进水平，并通过了ISO9001：2000质量管理体系认证。公司至优的研发团队，丰富的研发经验，获得多项国家专利证书。我公司致力于将生产力代替为创造力。不遗余力地人才投入和软硬配备升级，推动公司将焊管机设备生产从“制造”到“创造”的转变，为客户提供值得信赖的全方位解决方案。公司集设计、制造、销售、服务于一体，可为客户提供完整的解决方案。 拥有超过30年的管材行业工作经验，我们拥有从产品专业介绍、市场指导到生产质量监督、运输的经验丰富的团队，为客户提供公平、安全的业务保障。

COMPANY CERTIFICATION

The pipe-making equipment developed by our company has reached the domestic advanced level, and has passed the IS09001: 2000 quality management system certification. Our company integrates design, manufacture, sales and service, and can provide customers with complete solutions. With more than 30 years of working experience in the pipe industry, we have an experienced team from professional product introduction, market guidance, production quality supervision, and transportation to provide customers with fair and safe business guarantees.



PRECISE HIGH FREQUENCY TUBE MILL LINE | 精密高频直缝焊管生产线



ERW TUBE MILL SPECIFICATIONS A

Model 设备型号	Tube Size 管径 (inch)	Round Size 圆管尺寸 (mm)	Square/Rectangle 方/矩形管 (mm)	Thickness 管壁厚 (mm)	Speed 焊管速度 (m/min)	Main motor 主电机功率 (KW)	H.F. Welder 固态高频功率 (kw)
TG032	1”	Φ10~32	□10×10~25×25 □10×20~20×30	0.5~2.0	20~110	90	150
TG060	2”	Φ16~63	□15×15~50×50 □15×20~40×60	0.7~2.5	20~100	110	200
TG089	3”	Φ25~89	□20×20~70×70 □20×30~60×80	1.0~3.5	20~90	160	300
TG114	4”	Φ38~114	□30×30~90×90 □30×40~80×100	1.5~4.5	20~80	200	400
TG140	5”	Φ50~127	□40×40~100×100 □30×40~80×120	1.5~5.0	20~70	132*2	400
TG165	6”	Φ60~168	□50×50~130×130 □50×460~130×150	2.0~6.0	20~60	160*2	500
TG219	8”	Φ89~219	□70×70~170×170 □70×80~140×200	3.0~8.0	20~50	250*2	600
TG273	10”	Φ114~273	□100×100~220×220 □90×110~190×250	4.0~10.0	20~40	200*4	800
TG325	12”	Φ140~325	□110×110~250×250 □100×120~200×300	5.0~12.0	15~30	200*4	800
TG406	16”	Φ168~406	□130×130~300×300 □130×150~200×400	6.0~14.0	15~25	90*15	1000
TG508	20”	Φ219~508	□150×150~400×400 □150×180~300×500	8.0~16.0	12~20	110*15	1200

DIRECT FORMING FOR SQUARE AND RECTANGLE TUBES | 直接成方机组

Model 设备型号	Square Size 方管尺寸 (mm)	Rectangle Size 矩形管尺寸 (mm)	Thickness 管壁厚 (mm)	Speed 焊管速度 (m/min)	Main motor 主电机功率 (KW)	H.F. Welder 固态高频功率 (kw)
DFT100	□50×50~100×100	□40×60~80×120	2.0~6.0	20~50	160*2	400
DFT200	□80×80~200×200	□80×100~150×250	3.0~8.0	20~45	160*3	600
DFT250	□100×100~250×250	□100×120~200×300	4.0~10.0	20~40	200*3	800
DFT300	□150×150~300×300	□150×150~200×400	5.0~12.0	15~35	250*3	1000
DFT350	□150×150~350×350	□150×200~200×500	6.0~14.0	12~30	250*3	1200
DFT400	□200×200~400×400	□200×250~300×500	6.0~14.0	12~30	200*5	1200
DFT500	□250×250~500×500	□250×300~400×600	6.0~16.0	12~25	200*5	1200
DFT600	□300×300~600×600	□300×400~500×600	6.0~20.0	12~25	110*16	1500

AUXILIARY MACHINES OF TUBE MILL LINE | 钢管生产线辅助机器

Decoiler

Double-heads manual decoiler
双锥手动开卷机

Double-heads pneumatic decoiler
双锥气动开卷机

Single-head hydraulic decoiler
单锥液压开卷机

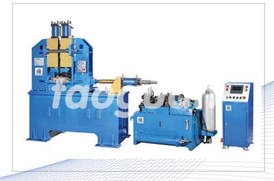
Double-heads hydraulic decoiler
双锥液压开卷机

Shearer & butt welder

Simple hydraulic shear machine
简易液压剪板机

Shearing&butt welder
剪板对焊机

Semi-auto shearing& butt welder
半自动剪断对焊机



Full automatic shearing & butt welder
自动剪切对焊机

Accumulator

Vertical cage accumulator
立式料笼

Horizontal accumulator
盘式螺旋活套

Horizontal floor-standing accumulator
卧式螺旋活套

Vertical accumulator
立式螺旋活套

Flying Saw

Cold saw
冷切锯

Hot friction saw
热切锯

Profile milling saw
极坐标铣切锯

Profile milling saw for square tube
直角坐标铣切锯

Other

Steel pipe straighter
钢管矫直机

End beveling machine
钢管平头机

Hydrostatic testing machine
钢管水压机

Stacking machine
钢管码垛机

HIGH SPEED UNCOILING -SLITTING -REWINDING LINE | 纵剪线

PARAMETER | 参数

Type 类型	Thickness Range 厚度范围	Max Thickness 最大厚度	Max coil Weight 最大钢管重量	Min strip Width 最小钢带宽度	Strip Qty 钢带数量	Max Linear Speed 最大线性速度	Blade shaft 刀轴
LJ3x1600	0.3-3.0mm	1600/1800mm	30T	≥20mm	5-30	0-250m/min	Φ240
LJ4x1600	0.5-4.0mm	1600/1800mm	30T	≥30mm	3-30	0-150m/min	Φ240
LJ6x1600	1.0-6.0mm	1800/2000mm	30T	≥40mm	5-20	0-80m/min	Φ260
LJ8x2000	2.0-8.0mm	1800/2000mm	40T	≥70mm	5-20	0-50m/min	Φ300
LJ10x2200	3.0-10.0mm	2000/2200mm	40T	≥80mm	5-18	0-40m/min	Φ320
LJ12x2200	3.0-12.0mm	2000/2200mm	40T	≥100mm	5-20	0-30m/min	Φ320
LJ16x2500	4.0-16.0mm	2000/2500mm	40T	≥100mm	≤5	0-20m/min	Φ400
LJ20x2500	6.0-20.0mm	2000/2500mm	40T	≥100mm	≤4	0-20m/min	Φ480